

**Cost ID** 151  
**Issue Date** 02-Oct-14  
**Article No** woven-29A  
**Item Group** Printed fabric  
**Description** Calvary twill  
**Fibre Content** 100% cotton  
**Construction** 96 x 64 / 7s x 7s - 2ply / 7s cotton count  
**weight width guage** 10Oz / 60" /  
**Dyeing / Dyestuff** kier container / acid dye  
**Origin** India  
**Finishing** stenter

Costing Sheet

Confidential



Costing Remarks - Internal Use Only	
Cost ID: 144 Issue	
Date: 09-Sep-13	
Preparation-mercerized + soap /	
Dyeing Method-kier container /	
Dyestuff-acid dye /	
Shrinkage-2% /	
Moisture Regain-40%	

	Trade Term	Ex-Work
	Costing Unit	Kg
	Currency	EUR
2nd Currency	INR	
Greige	126.00	1.65
Labor	935.00	12.23
Finishing	55.00	0.72
+ Sub-Contract	45.00	0.59
<b>Total Cost</b>	<b>1,161.00</b>	<b>15.18</b>

Greige Good & Raw Yarn	Supplier	YY	Wastage	Curr	Price Unit	Subtotal	QuoteCurr
spun yarn	SpunTex	1.000	5.00%	INR	120.000 Yd	126.00	1.65
							<b>1.65</b>

Labor & Workmanship Cost	Supplier	Manhours	Curr.	Time Charges Unit	Subtotal	QuoteCurr
warping	inhouse	5.000	INR	45.000 hrs	225.00	2.94
reeding	inhouse	2.000	INR	35.000 hrs	70.00	0.92
weaving	inhouse	8.000	INR	80.000 hrs	640.00	8.37
						<b>12.23</b>

Dyeing, Finishing & Printing Cost	Supplier	Curr	Price Unit	Subtotal	QuoteCurr
wetting	finisher	INR	5.00 Lb	5.00	0.07
mercerization	dyeer	INR	10.00 Lb	10.00	0.13
bleaching	dyeer	INR	15.00 Lb	15.00	0.20
pad dyeing machine	dyeer	INR	25.00 Lb	25.00	0.33
					<b>0.72</b>

Sub-Contract Item	Supplier	Curr.	Price Unit	Subtotal	QuoteCurr
packing with polybag	sub-con	INR	10.00 Lb	10.00	0.13
transporation	sub-con	INR	35.00 Lb	35.00	0.46
					<b>0.59</b>