

Cost ID 159
Issue Date 14-Apr-17
Article No Knit-Shirt
Reference 100% prima cotton with 2x2 rib collar
Customer Uniqlo
Collection Spring Summer 2019
Item Group T Shirt
Brand GU label
Description Cotton polo shirt with print stripe and embroidery
Origin Bangladesh
Finishing Non Wash



Costing Remarks - Internal Use Only
color fastness to washing lab test required
printing stripe must be reactive dyestuff
2x2 rib collar and sleeve opening with spandex elastane
bursting strenght meet ITC fabric standard 12lb / sq ft.
real shell button on front placket
seam slippage ITC standard lab test required

		Trade Term	Ex - Factory
2nd Currency	BDT	Costing Unit	pc
Material Trim	209.06	Currency	USD
Labor	70.00	Material Trim	2.72
Manufacture	11.00	Labor	0.91
+ Sub-Contract	67.00	+ Sub-Contract	0.87
Net Cost	357.06	Net Cost	4.64

Material & Trims	Spec	Supplier	YY	Wastage	Curr	Price Unit	Subtotal	InQuoteCur
100% prima cotton pique 220 gm / sq meter	32s x 2ply	fountains	0.550	3.00%	BDT	125.000 Lb	70.81	0.92
96% cotton 4% spandex 2 x 2 rib collar	2x2 rib	fountains	0.250	5.00%	BDT	110.000 Lb	28.88	0.38
96% cotton 4% spandex 2 x 2 rib sleeve opening	2x2 rib	fountains	0.150	5.00%	BDT	100.000 Lb	15.75	0.20
main label	woven	Avery	1.000	3.00%	BDT	10.000 pc	10.30	0.13
care label & size label	set	Avery	1.000	3.00%	BDT	8.000 set	8.24	0.11
hangtag	set	Avery	1.000	3.00%	BDT	10.000 pc	10.30	0.13
polybag	12" x 8"	Denision	1.000	3.00%	BDT	2.000 set	2.06	0.03
sewing thread	35 nm	Coats	30.000	3.00%	BDT	2.000 Yd	61.80	0.80
shoulder tape woven cotton	1/2" width	Coats	0.150	3.00%	BDT	6.000 Yd	0.93	0.01
								2.72

Labor & Workmanship	Spec	Supplier	Manhour	Curr.	Hourly Charge	Unit	Subtotal	InQuoteCur
bottom hemming double needle top stitches	12 SPI	inhouse	0.250	BDT	35.000	pc	8.75	0.11
side seam stitching overlock stitches	12 SPI	inhouse	0.250	BDT	35.000	pc	8.75	0.11
placket setting stitches single needle top stitches	12 SPI	inhouse	0.350	BDT	35.000	pc	12.25	0.16
shoulder seam setting overlock	12 SPI	inhouse	0.150	BDT	35.000	pc	5.25	0.07
sleeve underarm seam stitching overlock	12 SPI	inhouse	0.150	BDT	35.000	pc	5.25	0.07
collar seam setting overlock stitches	12 SPI	inhouse	0.550	BDT	35.000	pc	19.25	0.25
sleeve opening rib stitching	12 SPI	inhouse	0.150	BDT	35.000	pc	5.25	0.07
button hole & button stitching Leece Tacking stitches	12 SPI	inhouse	0.150	BDT	35.000	pc	5.25	0.07
								0.91

Manufacture	Supplier	Curr.	Price Unit	Subtotal	InQuoteCur
fabric spreading and cutting	workshop	BDT	3.50 pc	3.50	0.05
interlining heat setting	workshop	BDT	3.00 pc	3.00	0.04
mid pressing on collar rib and sleeve rib	workshop	BDT	2.00 pc	2.00	0.03
label setting stitches	workshop	BDT	1.00 pc	1.00	0.01
cut piece ticketing and bundle	workshop	BDT	1.50 pc	1.50	0.02
					0.14

Sub-Contract Item	Supplier	Curr.	Price Unit	Subtotal	InQuoteCur
embroidery sewing on shoulder 3.5inch diameter	embroider	BDT	12.00 pc	12.00	0.16
large stripe printing on front body 12 x 12 inch print	printer	BDT	25.00 pc	25.00	0.32
large stripe printing on back body 12 x 12 inch print	printer	BDT	25.00 pc	25.00	0.32
transportation and trucking charges	trucker	BDT	2.00 pc	2.00	0.03
local terminal fee	APL	BDT	2.00 pc	2.00	0.03
export license fee	Gov	BDT	1.00 pc	1.00	0.01
					0.87

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Women's polo-shirt design template. Front, back & side views. Long sleeve. No mesh.

Title color sketches to show front / side / back view

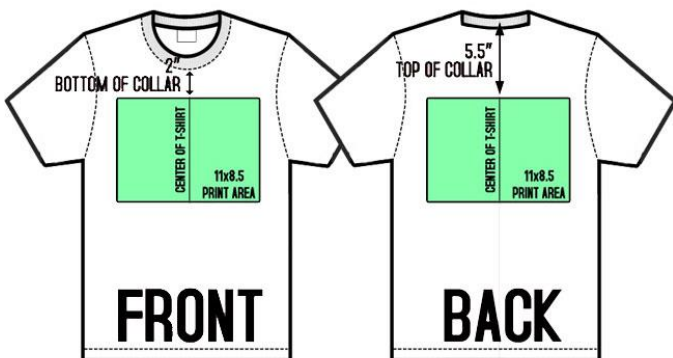


Title 1 front and back detail

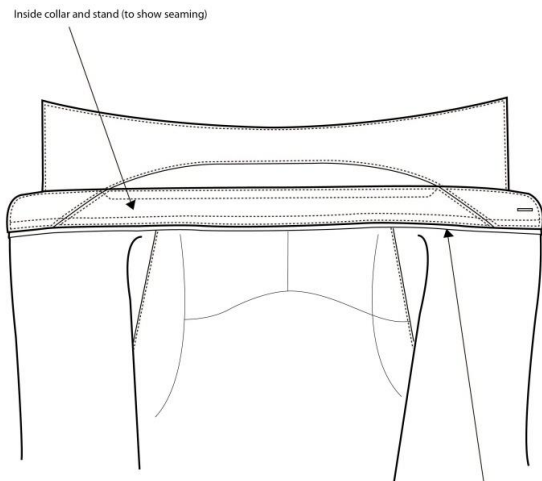


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Title 2 seaming detail



Title 3 printing position



Title 4 collar stitching method